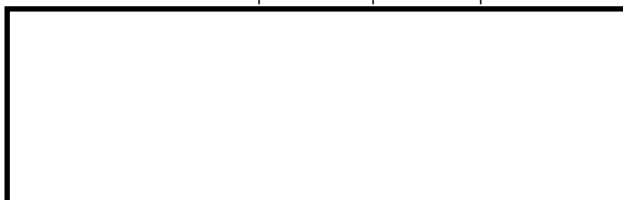


Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	17.65 mL	Reverse Oil Total	11.9 mL	Volume Oil Total	29.55 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	185	0.0	7.9	7.9	9250
2	4L	4R	1	14	3	33	7.9	9.8	1.9	1650
3	5L	5R	1	18	3	31	9.8	12.3	2.5	1550
4	6L	6R	1	22	3	29	12.3	15.4	3.1	1450
5	6L	8R	1	22	3	27	15.4	18.5	3.1	1350
6	8L	9R	2	22	3	48	18.5	24.7	6.2	2400
7	2L	2R	0	22	3	0	24.7	37.0	12.3	0
8	2L	2R	0	26	3	0	37.0	43.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	43.0	40.0	-3.0	0
2	2L	2R	0	22	3	0	40.0	38.0	-2.0	0
3	14L	13R	1	22	3	14	38.0	34.9	-3.1	700
4	14L	13R	1	22	3	14	34.9	31.8	-3.1	700
5	13L	12R	2	22	3	32	31.8	25.6	-6.2	1600
6	12L	11R	2	22	3	36	25.6	19.4	-6.2	1800
7	11L	10R	2	22	3	40	19.4	13.2	-6.2	2000
8	11L	9R	2	14	3	42	13.2	9.3	-3.9	2100
9	10L	8R	1	14	3	23	9.3	7.4	-1.9	1150
10	2L	2R	1	14	3	37	7.4	5.5	-1.9	1850
11	2L	2R	0	14	3	0	5.5	0.0	-5.5	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.8	1.58	1.02	1	1.39	2.95

